

**Work Order ID 60845**

Monday, July 26, 2010 10:40:41 AM



Page 1

Item ID: D2579

Revision ID:

Item Name: Crossbolt Spacer

Start Date: 7/26/2010 Start Qty: 120.00

Required Date: 8/3/2010 Req'd Qty: 120.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals: Process Plan: *PC*Date: *10/7/26*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2579

Rev E

100



Hardinge

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

Machine as per Folio FA245

*SA 10/07/27**134* *φ*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

*SA 10/07/27**134* *φ*

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

*S.A 10/07/28**134* *φ*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 60845**

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Accept



Setup Start

Stop

Cust Item ID:  
Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

125



Skidtubes

0.00

Skidtubes

Memo

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

0.00

B4 0 BE 10/08/03

130



Packaging

Packaging

Identify as per dwg &amp; Stock Location: LG

0.00

Memo

0.00

134 0 BE 10/08/03

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/03

mf

10-8-03

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# Picklist Print

Monday, July 26, 2010 10:40:45 AM

Page 1

Work Order ID: 60845

Parent Item: D2579

Parent Item Name: Crossbolt Spacer



Start Date: 7/26/2010

Required Date: 8/3/2010

Start Qty: 120.00

Required Qty: 120.00

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐  
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	204.0000	0.3583	45.25895			
6061-T6 RD Tube .500 x.058W													

## Location

MAT

114852

## Loc Qty

204

204

## Loc Code

50 Rt 82 10/07/28

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

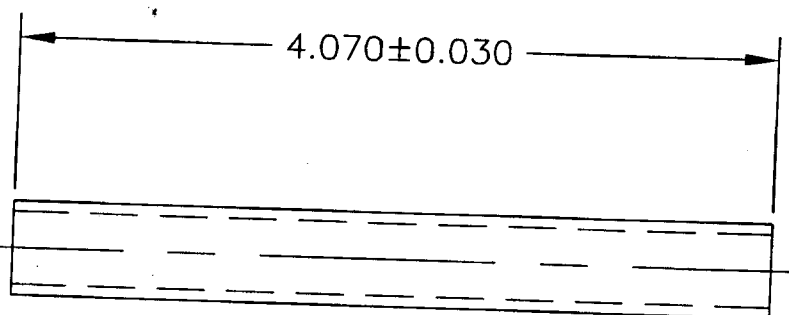
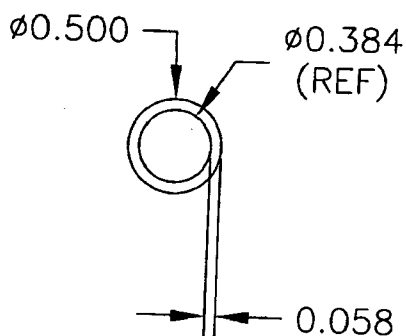
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**DART**

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28**D2579 CROSS BOLT SPACER**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 00845

PC 10-7-26

**D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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